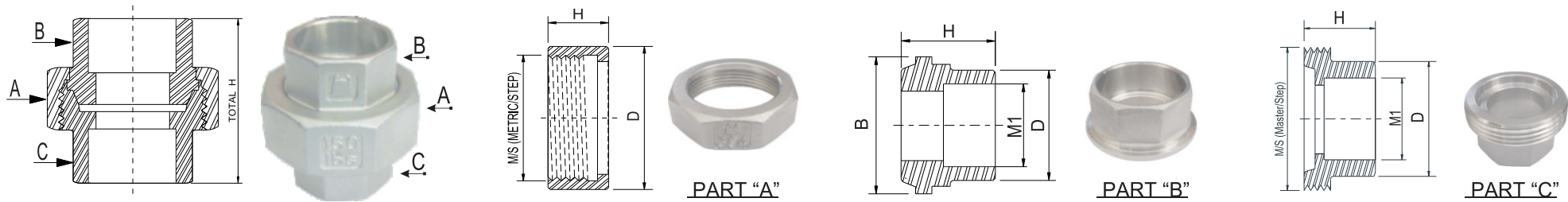




STAINLESS STEEL SOCKET WELDED FITTINGS

DIMENSION CONFORM TO ANSI/MSS SP-114-2018
 MATERIAL CONFORM TO ASTM 351 GR. CF8 & CF8M
 PRESSURE-TEMPERATURE RATINGS 300 PSI (-29 TO 66 C)
 MADE BY LOST WAX INVESTMENT CASTING

SOCKET WELDED UNION SEAT 150LBS



Standard Pattern DIMENSIONS

No.	Size.	Total H (mm)
1.	1/2"	43.3
2.	3/4"	48.8
3.	1"	48.4
4.	1 1/4"	59.4
5.	1 1/2"	65.3
6.	2"	68.2

DIMENSIONS PART "A"

D (mm)	H (mm)	M/S (mm)
43.0	17.3	36 2.0
47.0	18.8	42 2.0
53.0	19.3	48 2.0
71.0	25.9	62 2.0
77.0	24.6	68 2.0
92.0	27.3	82 2.5

DIMENSIONS PART "B"

B (mm)	D (mm)	H (mm)	M1 (mm)
33.4	27.0	23.4	22.0
38.3	32.0	26.8	27.5
44.9	38.0	25.7	34.5
59.3	49.0	32.4	43.0
65.5	55.0	36.3	49.0
78.9	67.0	33.4	61.0

DIMENSIONS PART "C"

D (mm)	H (mm)	M1 (mm)	M/S (mm)
27.0	22.7	22.0	36 2.0
32.0	25.6	27.5	42 2.0
38.0	24.7	34.5	48 2.0
49.0	32.2	43.0	62 2.0
55.0	32.3	49.0	68 2.0
67.0	38.8	61.0	82 2.5

Weight (Kg/Pc)
0.20
0.24
0.29
0.70
0.78
1.16